

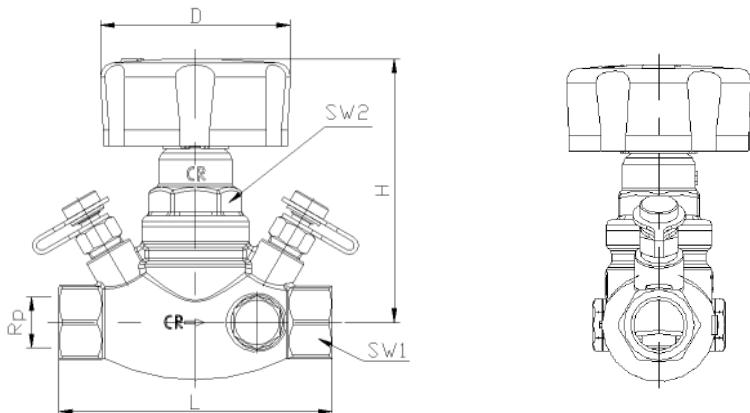
HERZ 4217 GMW

variable orifice double regulating valve

Data sheet

4217 GMW

Issue 1008 (1008)



Dimensions in mm

The valves are provided with two female threads.
All sizes are equipped with two test points on the upper side.

Configuration

Type	DN	Rp	kvs *)	H	L	D	SW1	SW2
2 4217 80	15	1/2	1.00	97	100	70	27	18
2 4217 81	15	1/2	3.67	97	100	70	27	18
2 4217 82	20	3/4	6.80	97	100	70	32	18
2 4217 83	25	1	10.00	107	120	70	41	32
2 4217 84	32	1 1/4	20.67	112	140	70	50	32
2 4217 85	40	1 1/2	28.09	112	150	95	55	32
2 4217 86	50	2	41.38	136	165	95	70	42

*) see kvs tables at the end of the document

Order numbers and dimensions

Valve body	Dezincification brass	Technical data:
Upper part	Dezincification resistant brass	
hand wheel	plastics, green; with counter	
Thread	ISO 7-1, Rp	
Sealing, upper part	O-Ring, EPDM	
Sealing stem	O-Ring, EPDM	
Sealing valve seat	O-Ring, EPDM	
Pressure	PN 16	
Temperature:	tmin +2°C (pure water) tmax DN15 - DN32: 130°C, DN40, DN50: 110°C (pure water) tmin -20°C (with antifreeze) tmax DN15 - DN32: 120°C, DN40, DN50: 110°C (w. antifreeze)	

To use in heating, cooling, and potable water applications.
For non-aggressive fluids in home, trade and industry.

Application

Use only ammoniac free sealing materials.
Don't use sealing additives with mineral oil components.

For heating and cooling we recommend conditioned water.
Waterquality must be according to standards OeNORM H5195 or VDI 2035.

We reserve the right to make
modifications necessitated
by technological progress.

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HERZ - "PipeFix" Pipe and Fitting system:

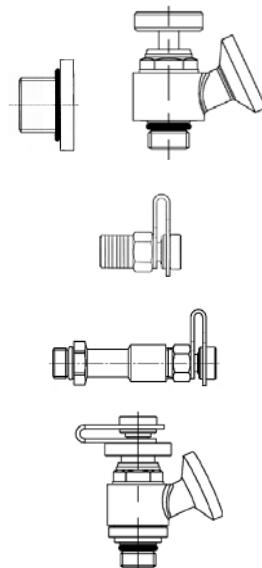
273 Drain plug for hex-keys
276 Drain valve with rotatable hose connector.

1 284 01/02 Testpoint for heating
2 284 01/02 Testpoint for potable water

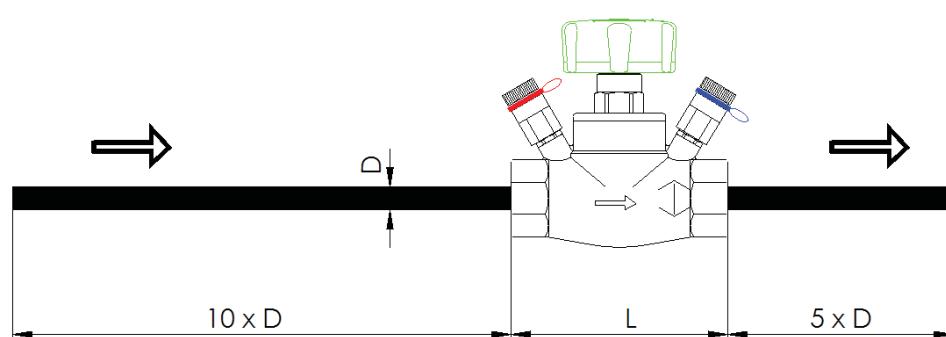
1 284 11/12 Testpoint, long model for insulation up to 40 mm

284 Testpoint with integrated drain valve

Accessories



To get correct measuring results, we recommend a straight piece of pipe before and after the valve.
 Upstream 10x pipe diameter, downstream 5x pipe diameter.



4117 MW STRÖMAX Balancing valve for potable water, Y-form, DN 15 - DN 50
 4217 GM STRÖMAX Balancing valve for heating and cooling, straight-form, DN 15 - DN 80
 4215 AG STRÖMAX Shut-off valve for heating and cooling, straight-form, DN 15 - DN 80
 4218 GMF STRÖMAX Balancing valve for heating and cooling, straight-form, grey cast valve body with flange connection and brass upperparts, DN 25 - DN 80
 4218 GF STRÖMAX Balancing valve for heating and cooling, straight-form, body and upper part from grey cast, valve body with flange connection, DN 50 - DN 300
 4219 Butterfly valves, cast iron, DN 50 - DN 300
 4010 Circulation Temperature controllers for district heating plants
 4011 Circulation Temperature controllers with legionella protection
 4216 STROMAX-MS, Regulation Valve for manual adjustment
 4007 Differential pressure controller
 4037 HERZ Three-way mixing and diverting valve
 4000 HERZ metering sation with two testpoints, DN 15 - DN 50, kvs 0,5548 m³/h
 4017 HERZ FODRV, Fixed orificed double regulating valves, DN 15 - DN 50
 4217 GMW STRÖMAX Balancing valve with solder connection special edition on request

The non-rising valve spindle arranged perpendicular to the valve axis guarantees optimum accessibility and optimum valve operation in any installation position.

The current position of the flow restriction cone is shown on a clearly visible digital display on the front side of the hand wheel. The desired presetting step can be easily adjusted and secured by means of the covered presetting spindle located inside the valve. The preset circuit control valve can be shut off at any time and/or can be set to any desired position below the fixed presetting. The presetting spindle is covered by the hand wheel fastening screw and thus protected against unauthorized operation.

Measurement

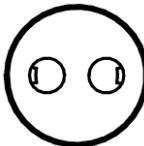
Other products

Installation Position

Presetting

Preset Sealing

The presetting seal (1 6517 04) is attached above the hand wheel fastening screw to prevent unauthorized operation. If the seal is removed it breaks and cannot be mounted again. Therefore, it can be clearly seen whether tampering with the valve has occurred.



Presetting Marker

The pre-setting marker (1 6517 05) is fastened as a tag above the valve or pipe. The setting of the respective valve is marked by cutting or breaking off the teeth at the figures for full and partial turns. This permits checking and/or restoration of the original pre-setting made on the occasion of the system set-up after servicing without having to rely on documentation.



The double-O-ring seals of both the main spindle and the presetting spindle ensure complete and lasting tightness and ease of valve operation. The seals have been approved for a max. operating temperature of 130 °C.

Spindle Seal

The temperature-resistant and permanently elastic soft seal is corrosion-resistant, permits operation with a low shutting force, and has been approved for a maximum operating temperature of 130°C.

Seat Seal

Setting and Fixing

The STRÖMAX-GMW circuit control valves are supplied in open position, preset to permit the maximum possible valve lift. The hand wheel mechanism is adjusted in such a way that the digital reading will be 0.0 when the valve is closed.

Presetting

Presetting Procedure

1. Set to the desired step according to calculation (digital display on the hand wheel).
2. Remove the hand wheel locking screw, do not remove the hand wheel from the valve.
3. Screw the presetting spindle, which is now accessible, in up to the stop.
4. Screw in the hand wheel locking screw again.
5. Seal with presetting seal.
6. Mark the step set at the presetting marker and attach the marker to the valve.

Points 5 and 6 are not necessary for function, but are recommended. When using a differential manometer setting can be performed only on the basis of the HERZ-setting diagrams. A flowrate for the STRÖMAX-GMW valve can only be set without specifying a pre-setting step if a measuring instrument is used. Follow the operating instructions when using a measuring computer.

Factory Setting

The factory setting of the digital display is 0.0 when the valve is closed. If the complete hand wheel (rotating grip, figure wheels, base plate) is removed from the valve or if a defective part has to be replaced, proceed as follows to ensure correct digital display reading:

1. Return the complete hand wheel into position and slide it onto the valve until the hexagon at the valve body and the spindle gear interlock.
2. Shut the valve by turning clockwise.
3. If the digital display reads 0.0 in the shut position, the hand wheel has been positioned correct and can be secured by means of the locking screw. In case of a different reading remove the complete hand wheel.
4. Twist the base plate and rotating grip until the digital display reads 0.0 and then return the complete hand wheel into position without twisting the spindle.
5. Tighten hand wheel locking screw.

Digital Display

Then, the valve can be set to the desired position.

HERZ-graph

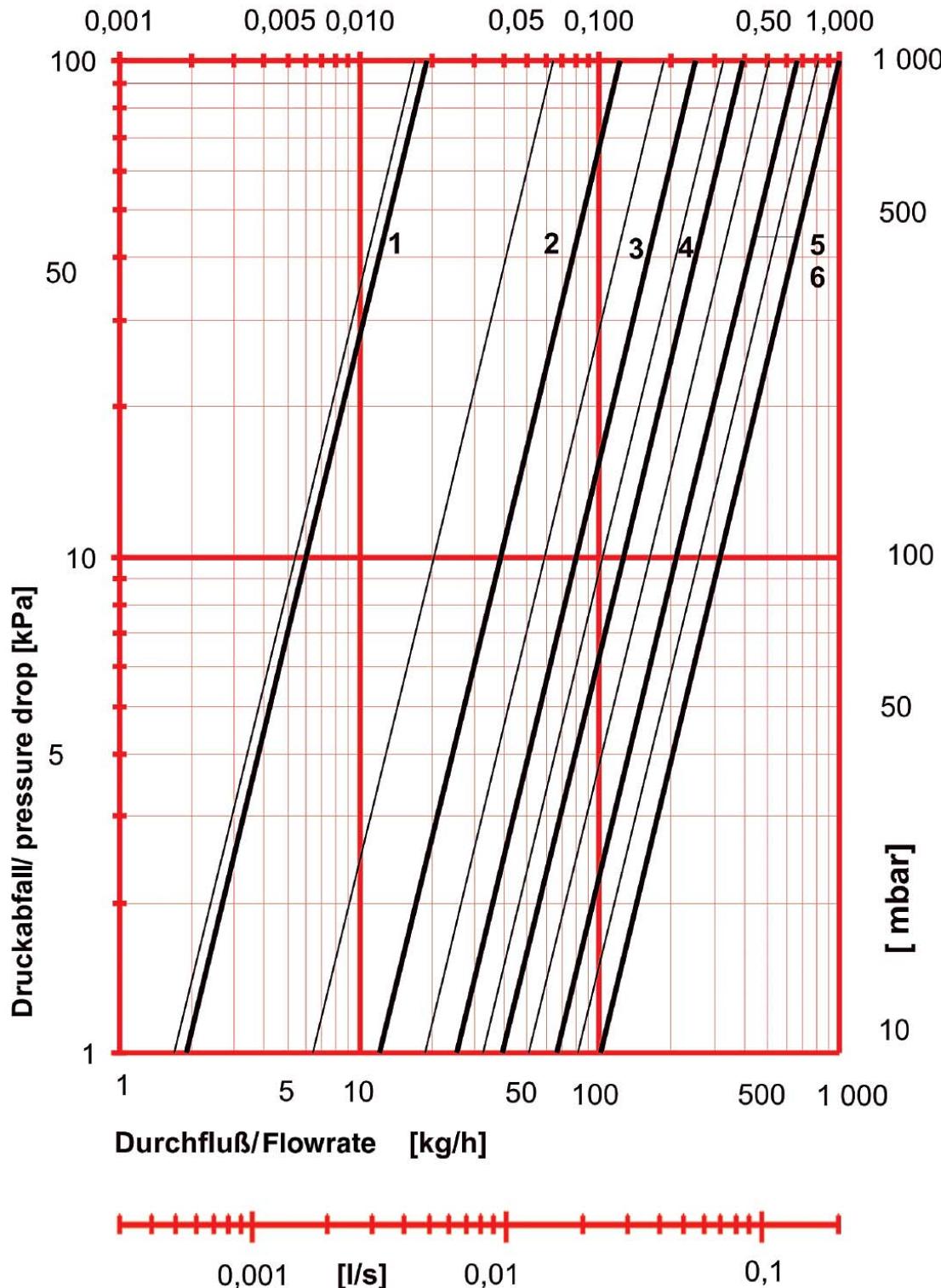
Art.-Nr. 2 4217 80

STRÖMAX GMW

Dim. DN 15 Low Flow

DN15 Low Flow

kvs [m³/h]



We reserve the right to make modifications in line with progress in engineering

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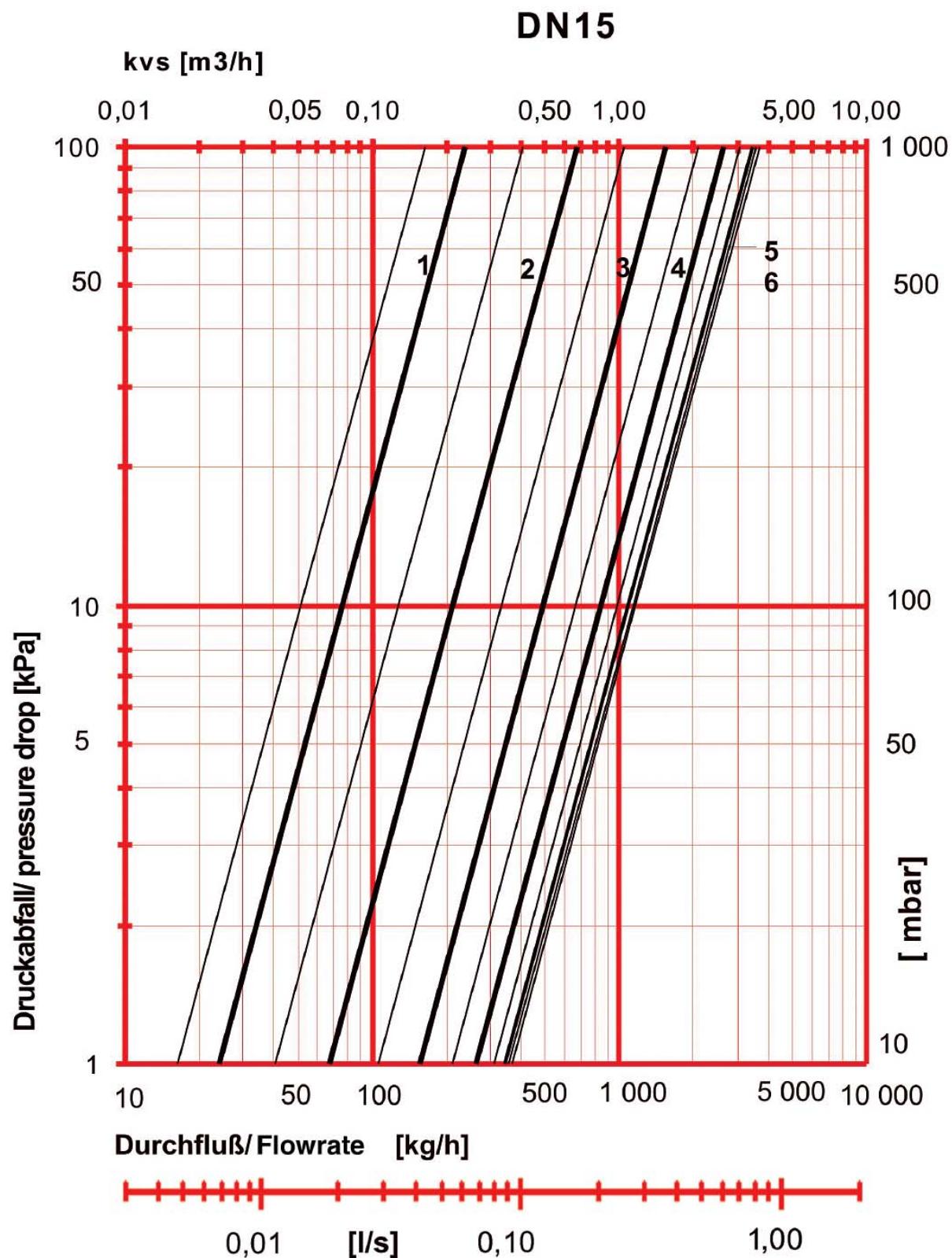


HERZ-graph

STRÖMAX GMW

Art.-Nr. 2 4217 81

Dim. DN 15



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HERZ-graph

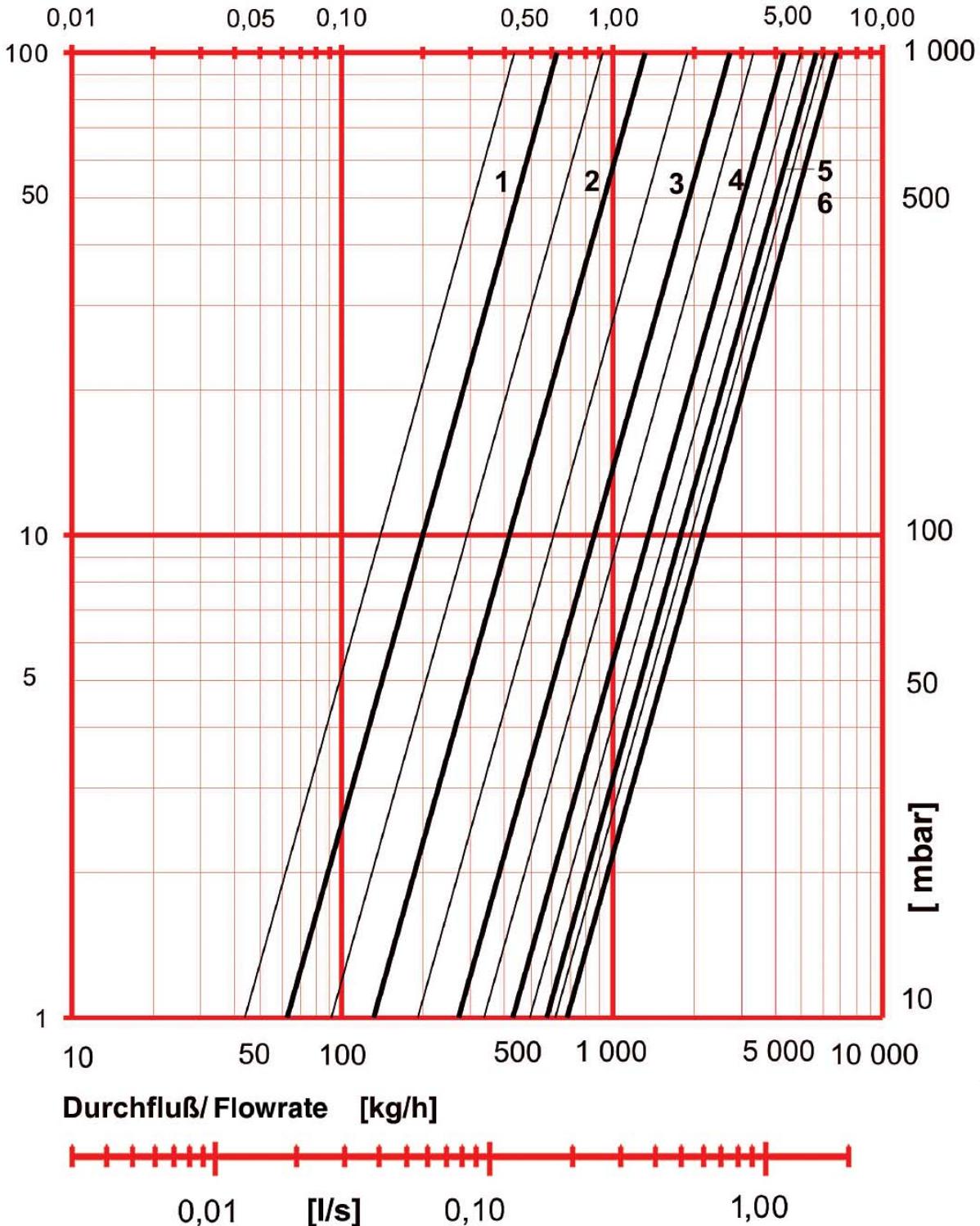
Art.-Nr. 2 4217 82

STRÖMAX GMW

Dim. DN 20

DN20

kvs [m³/h]



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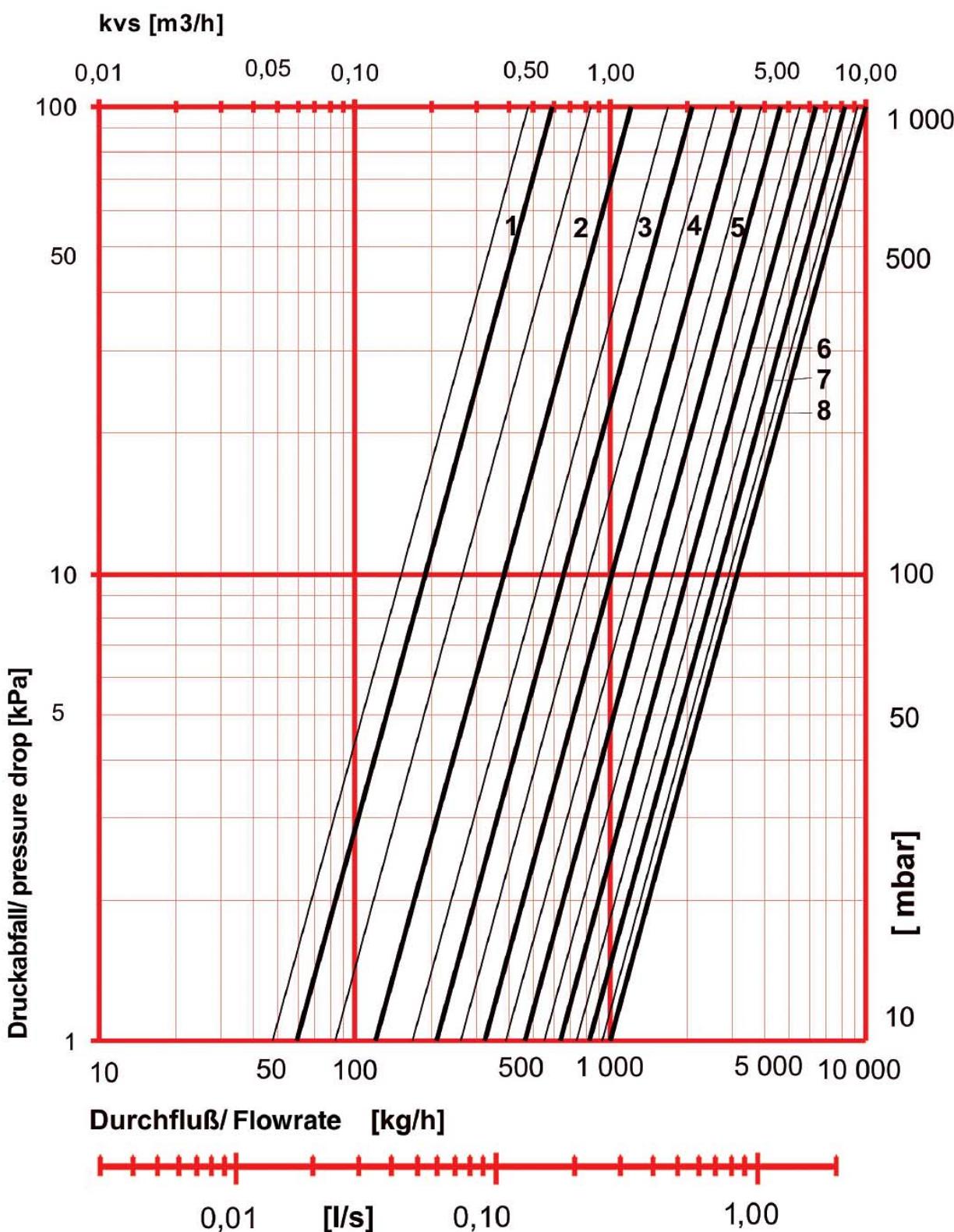
HERZ-graph

STRÖMAX GMW

Art.-Nr. 2 4217 83

Dim. DN 25

DN25



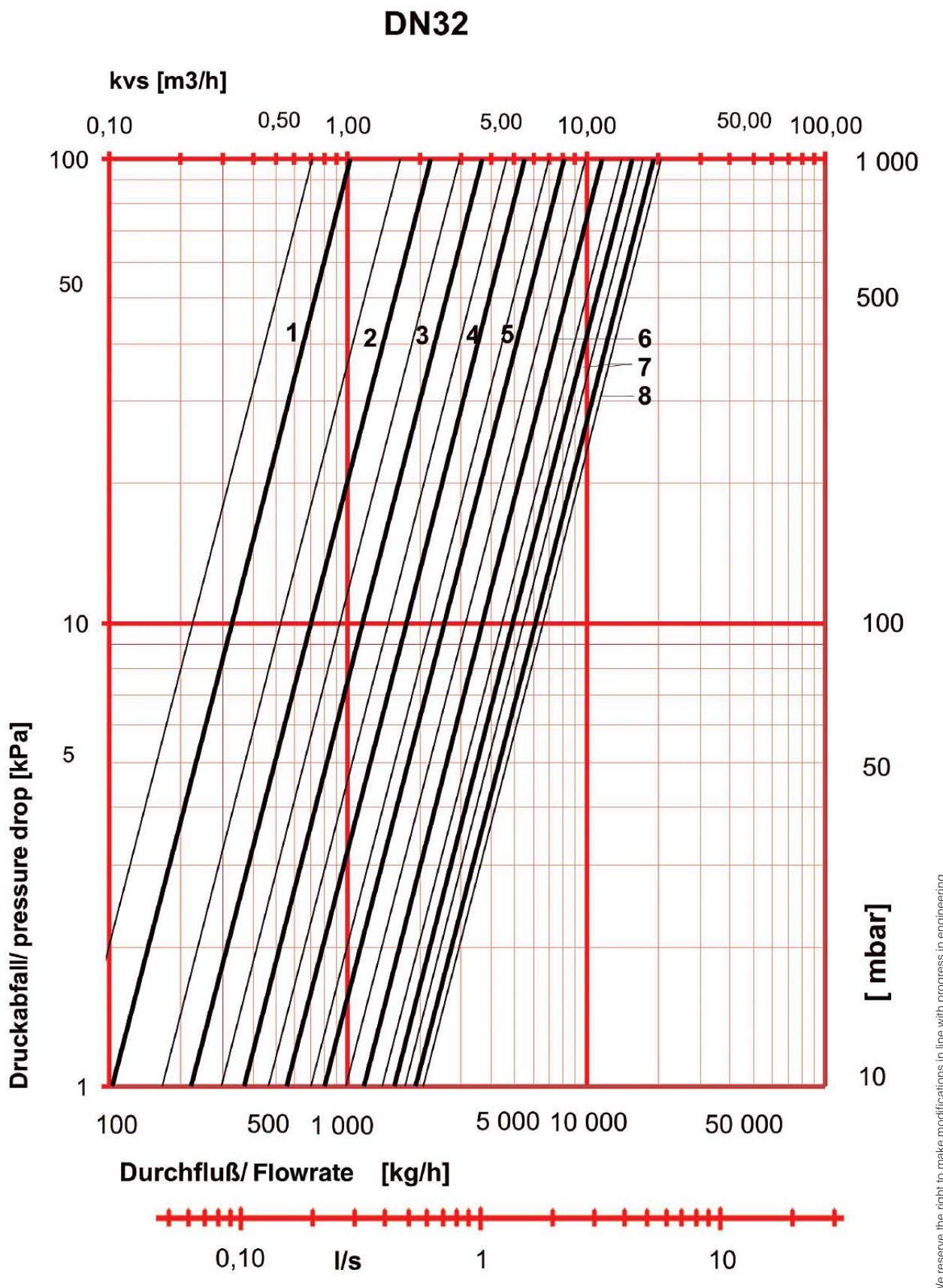
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HERZ-graph	STRÖMAX GMW
Art.-Nr. 2 4217 84	Dim. DN 32



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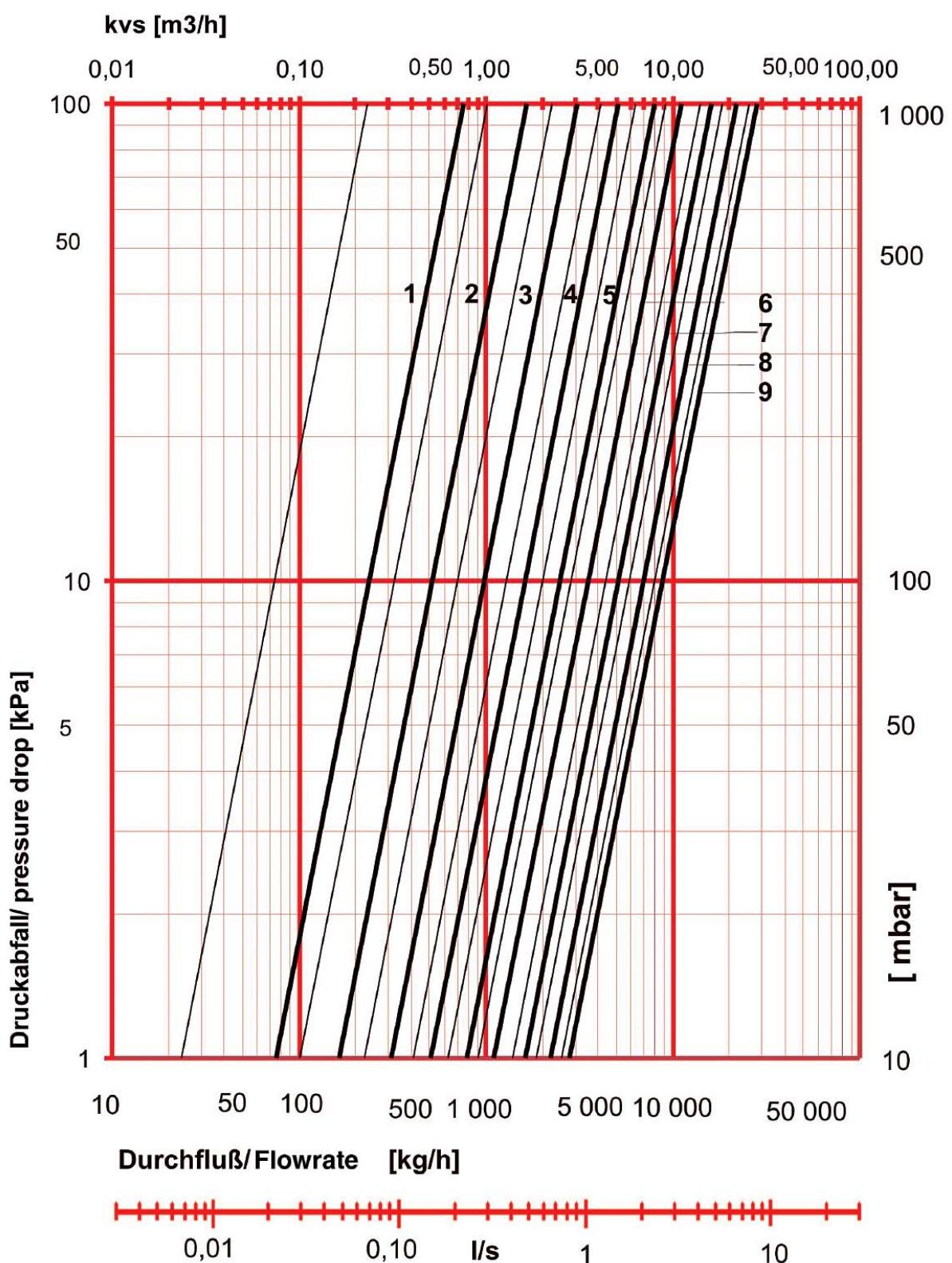
HERZ-graph

STRÖMAX GMW

Art.-Nr. 2 4217 85

Dim. DN 40

DN40



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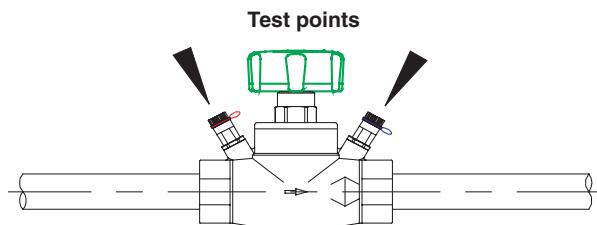
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Signal kv values for each preset handwheel position

kv-value [m³/h]
(Testing)



presetting	DN 15	DN 20	DN 25	DN 32	DN 40	DN 50
0.5	0.16	0.44	0.48	0.72	0.25	1.41
0.6	0.17	0.47	0.49	0.74	0.35	1.42
0.7	0.18	0.50	0.50	0.79	0.44	1.52
0.8	0.20	0.53	0.53	0.85	0.52	1.66
0.9	0.22	0.57	0.56	0.93	0.60	1.86
1	0.24	0.62	0.59	1.02	0.68	2.08
1.1	0.27	0.67	0.64	1.12	0.76	2.33
1.2	0.29	0.72	0.68	1.23	0.84	2.59
1.3	0.33	0.78	0.74	1.35	0.93	2.87
1.4	0.36	0.84	0.79	1.47	1.01	3.15
1.5	0.40	0.91	0.86	1.60	1.10	3.43
1.6	0.45	0.99	0.92	1.73	1.19	3.72
1.7	0.50	1.07	0.99	1.86	1.29	4.01
1.8	0.55	1.15	1.06	2.00	1.39	4.29
1.9	0.61	1.24	1.13	2.13	1.50	4.59
2	0.67	1.34	1.21	2.27	1.62	4.88
2.1	0.74	1.44	1.29	2.41	1.74	5.19
2.2	0.81	1.55	1.37	2.55	1.86	5.50
2.3	0.89	1.67	1.46	2.69	1.99	5.82
2.4	0.97	1.79	1.54	2.83	2.13	6.17
2.5	1.06	1.92	1.63	2.97	2.27	6.53
2.6	1.15	2.05	1.72	3.11	2.42	6.91
2.7	1.24	2.19	1.82	3.26	2.58	7.31
2.8	1.34	2.33	1.91	3.41	2.74	7.75
2.9	1.44	2.48	2.01	3.56	2.91	8.22
3	1.55	2.63	2.11	3.71	3.08	8.72
3.1	1.66	2.78	2.21	3.87	3.26	9.25
3.2	1.77	2.94	2.31	4.03	3.45	9.82
3.3	1.88	3.10	2.42	4.20	3.64	10.44
3.4	1.99	3.27	2.52	4.37	3.83	11.09
3.5	2.10	3.43	2.64	4.55	4.03	11.78
3.6	2.21	3.60	2.75	4.74	4.24	12.51
3.7	2.32	3.76	2.86	4.93	4.45	13.28
3.8	2.43	3.93	2.98	5.13	4.67	14.10
3.9	2.54	4.09	3.11	5.34	4.90	14.94
4	2.64	4.25	3.23	5.55	5.12	15.83
4.1	2.75	4.41	3.36	5.78	5.36	16.74
4.2	2.84	4.56	3.49	6.01	5.60	17.69
4.3	2.94	4.72	3.62	6.26	5.85	18.66
4.4	3.02	4.86	3.76	6.51	6.10	19.65
4.5	3.11	5.01	3.90	6.77	6.36	20.66
4.6	3.18	5.14	4.04	7.05	6.63	21.69
4.7	3.25	5.28	4.19	7.33	6.90	22.72
4.8	3.31	5.40	4.34	7.62	7.18	23.76
4.9	3.37	5.53	4.50	7.92	7.47	24.79
5	3.42	5.65	4.65	8.23	7.77	25.82

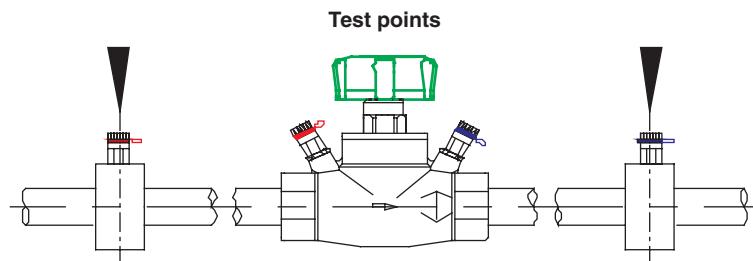
(continued)

presetting	DN 15	DN 20	DN 25	DN 32	DN 40	DN 50
5.1	3.47	5.76	4.82	8.55	8.08	26.84
5.2	3.50	5.87	4.98	8.88	8.39	27.84
5.3	3.53	5.98	5.15	9.22	8.72	28.82
5.4	3.56	6.08	5.32	9.56	9.05	29.78
5.5	3.58	6.19	5.49	9.91	9.39	30.70
5.6	3.60	6.30	5.67	10.27	9.75	31.60
5.7	3.62	6.41	5.85	10.64	10.12	32.45
5.8	3.64	6.53	6.04	11.01	10.49	33.28
5.9	3.65	6.66	6.22	11.38	10.88	34.06
6	3.67	6.80	6.41	11.76	11.29	34.80
6.1			6.60	12.14	11.70	35.52
6.2			6.79	12.53	12.13	36.19
6.3			6.99	12.92	12.57	36.84
6.4			7.18	13.30	13.03	37.47
6.5			7.38	13.69	13.50	38.08
6.6			7.57	14.08	13.98	38.69
6.7			7.77	14.47	14.48	39.31
6.8			7.96	14.85	14.99	39.95
6.9			8.16	15.23	15.52	40.64
7			8.35	15.61	16.06	41.38
7.1			8.54	15.98	16.61	
7.2			8.72	16.35	17.18	
7.3			8.90	16.72	17.75	
7.4			9.08	17.07	18.34	
7.5			9.25	17.43	18.95	
7.6			9.42	17.77	19.56	
7.7			9.58	18.11	20.18	
7.8			9.73	18.45	20.81	
7.9			9.87	18.78	21.44	
8			10.00	19.10	22.08	
8.1				19.42	22.72	
8.2				19.73	23.36	
8.3				20.05	23.99	
8.4				20.36	24.62	
8.5				20.67	25.25	
8.6					25.86	
8.7					26.45	
8.8					27.02	
8.9					27.57	
9					28.09	

This table and the graphs before show the kv values by using a computer and testing at the test points

For measuring overall pressure drop for the valve when calculating pump size, use the table below

**kv-value [m³/h]
(Designing)**



presetting	DN 15 LF	DN 15	DN 20	DN 25	DN 32	DN 40	DN 50
0.5	0.017	0.16	0.44	0.47	0.72	0.23	1.41
0.6	0.012	0.17	0.47	0.49	0.74	0.38	1.40
0.7	0.011	0.19	0.50	0.51	0.78	0.50	1.47
0.8	0.011	0.20	0.54	0.53	0.84	0.60	1.62
0.9	0.014	0.22	0.58	0.57	0.91	0.68	1.81
1	0.019	0.24	0.62	0.60	1.00	0.75	2.05
1.1	0.025	0.27	0.67	0.65	1.10	0.82	2.31
1.2	0.033	0.29	0.72	0.69	1.22	0.88	2.58
1.3	0.042	0.33	0.78	0.74	1.33	0.94	2.87
1.4	0.052	0.36	0.84	0.80	1.46	1.01	3.16
1.5	0.063	0.40	0.91	0.86	1.59	1.08	3.45
1.6	0.074	0.45	0.98	0.92	1.72	1.16	3.74
1.7	0.086	0.50	1.06	0.99	1.86	1.25	4.03
1.8	0.098	0.55	1.14	1.06	1.99	1.35	4.32
1.9	0.111	0.61	1.23	1.13	2.13	1.46	4.61
2	0.124	0.67	1.33	1.20	2.27	1.57	4.90
2.1	0.136	0.74	1.43	1.28	2.41	1.70	5.19
2.2	0.149	0.81	1.54	1.36	2.55	1.83	5.49
2.3	0.162	0.89	1.66	1.45	2.69	1.97	5.80
2.4	0.175	0.97	1.78	1.53	2.83	2.12	6.13
2.5	0.187	1.06	1.90	1.62	2.97	2.28	6.47
2.6	0.200	1.15	2.03	1.71	3.12	2.44	6.84
2.7	0.213	1.24	2.17	1.80	3.26	2.61	7.22
2.8	0.225	1.34	2.31	1.90	3.41	2.78	7.64
2.9	0.238	1.44	2.45	2.00	3.56	2.96	8.09
3	0.251	1.54	2.60	2.10	3.71	3.14	8.57
3.1	0.264	1.65	2.75	2.20	3.87	3.33	9.09
3.2	0.278	1.76	2.90	2.30	4.02	3.52	9.64
3.3	0.291	1.86	3.06	2.41	4.19	3.72	10.23
3.4	0.305	1.97	3.21	2.52	4.36	3.91	10.86
3.5	0.320	2.08	3.37	2.63	4.53	4.11	11.53
3.6	0.335	2.19	3.52	2.74	4.71	4.31	12.24
3.7	0.351	2.30	3.67	2.86	4.90	4.52	12.99
3.8	0.368	2.41	3.82	2.98	5.09	4.73	13.77
3.9	0.385	2.52	3.97	3.09	5.30	4.94	14.59
4	0.404	2.62	4.12	3.22	5.50	5.15	15.43
4.1	0.42	2.72	4.26	3.34	5.72	5.37	16.30
4.2	0.44	2.82	4.40	3.47	5.94	5.60	17.20
4.3	0.47	2.91	4.53	3.60	6.18	5.83	18.11
4.4	0.49	3.00	4.66	3.73	6.42	6.06	19.03
4.5	0.51	3.08	4.78	3.86	6.66	6.30	19.96
4.6	0.54	3.16	4.90	3.99	6.92	6.55	20.89
4.7	0.57	3.24	5.01	4.13	7.18	6.80	21.81
4.8	0.59	3.30	5.11	4.27	7.46	7.06	22.72
4.9	0.62	3.37	5.21	4.41	7.73	7.33	23.62
5	0.65	3.42	5.30	4.56	8.02	7.61	24.49

(continued)

presetting	DN 15 LF	DN 15	DN 20	DN 25	DN 32	DN 40	DN 50
5.1	0.69	3.47	5.39	4.70	8.31	7.90	25.33
5.2	0.72	3.52	5.48	4.85	8.61	8.20	26.13
5.3	0.75	3.55	5.56	5.00	8.92	8.51	26.89
5.4	0.79	3.59	5.64	5.15	9.23	8.83	27.60
5.5	0.82	3.61	5.73	5.31	9.54	9.16	28.26
5.6	0.86	3.64	5.81	5.46	9.86	9.50	28.87
5.7	0.90	3.66	5.90	5.62	10.18	9.85	29.42
5.8	0.93	3.67	6.00	5.78	10.51	10.22	29.91
5.9	0.97	3.69	6.11	5.94	10.83	10.59	30.35
6	1.00	3.71	6.23	6.10	11.16	10.98	30.73
6.1				6.26	11.48	11.37	31.05
6.2				6.42	11.81	11.78	31.33
6.3				6.59	12.13	12.19	31.56
6.4				6.76	12.46	12.61	31.77
6.5				6.92	12.77	13.04	31.95
6.6				7.09	13.09	13.47	32.14
6.7				7.26	13.40	13.91	32.34
6.8				7.42	13.70	14.35	32.58
6.9				7.59	14.00	14.80	32.89
7				7.75	14.29	15.24	33.28
7.1				7.92	14.58	15.68	
7.2				8.08	14.85	16.12	
7.3				8.25	15.12	16.56	
7.4				8.41	15.38	16.99	
7.5				8.57	15.64	17.42	
7.6				8.72	15.89	17.84	
7.7				8.88	16.13	18.24	
7.8				9.03	16.36	18.64	
7.9				9.18	16.59	19.03	
8				9.32	16.81	19.41	
8.1					17.03	19.77	
8.2					17.25	20.13	
8.3					17.47	20.47	
8.4					17.69	20.81	
8.5					17.92	21.14	
8.6						21.47	
8.7						21.80	
8.8						22.14	
8.9						22.48	
9						22.84	

On plants with glycol-freeze protection, you must use correction factors in order to get the correct results. This fluid has a different density to pure water and is also temperature dependant.

Factors by using the HERZ-Flowplus computer

Temperature °C	Ethyleneglycol Conc. 34% (Factor)	Ethyleneglycol Conc. 40% (Factor)	Ethyleneglycol Conc. 44% (Factor)
-20	1.980	2.1330	2.235
-15	1.833	1.9908	2.096
-10	1.737	1.8738	1.965
-5	1.649	1.7702	1.851
0	1.567	1.6744	1.746
5	1.482	1.5876	1.658
10	1.412	1.505	1.567
15	1.342	1.4254	1.481
20	1.281	1.3554	1.405
25	1.226	1.2956	1.342
30	1.163	1.2284	1.272
35	1.123	1.1848	1.226
40	1.079	1.1360	1.174
45	1.040	1.0928	1.128
50	1	1.0528	1.088
55	0.974	1.0214	1.053
60	0.947	0.9938	1.025
65	0.926	0.9714	1
70	0.912	0.9528	0.980
75	0.893	0.9332	0.960
80	0.884	0.9242	0.951

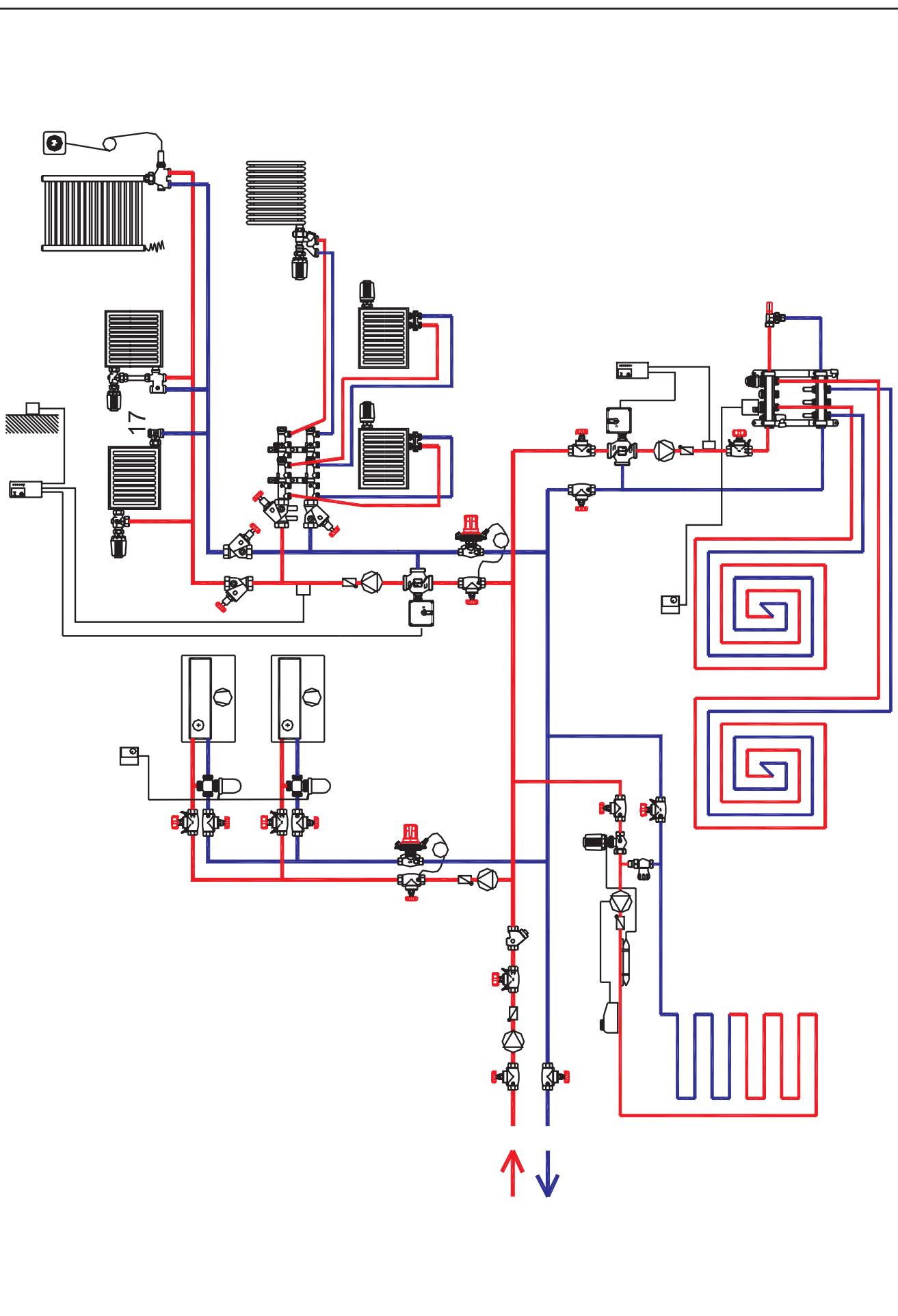
$$\frac{\text{real_differential_pressure}}{\text{factor}} = \text{differential_pressure_on_display}$$

$$\frac{\text{real_flowrate}}{\sqrt{\text{factor}}} = \text{flowrate_on_display}$$

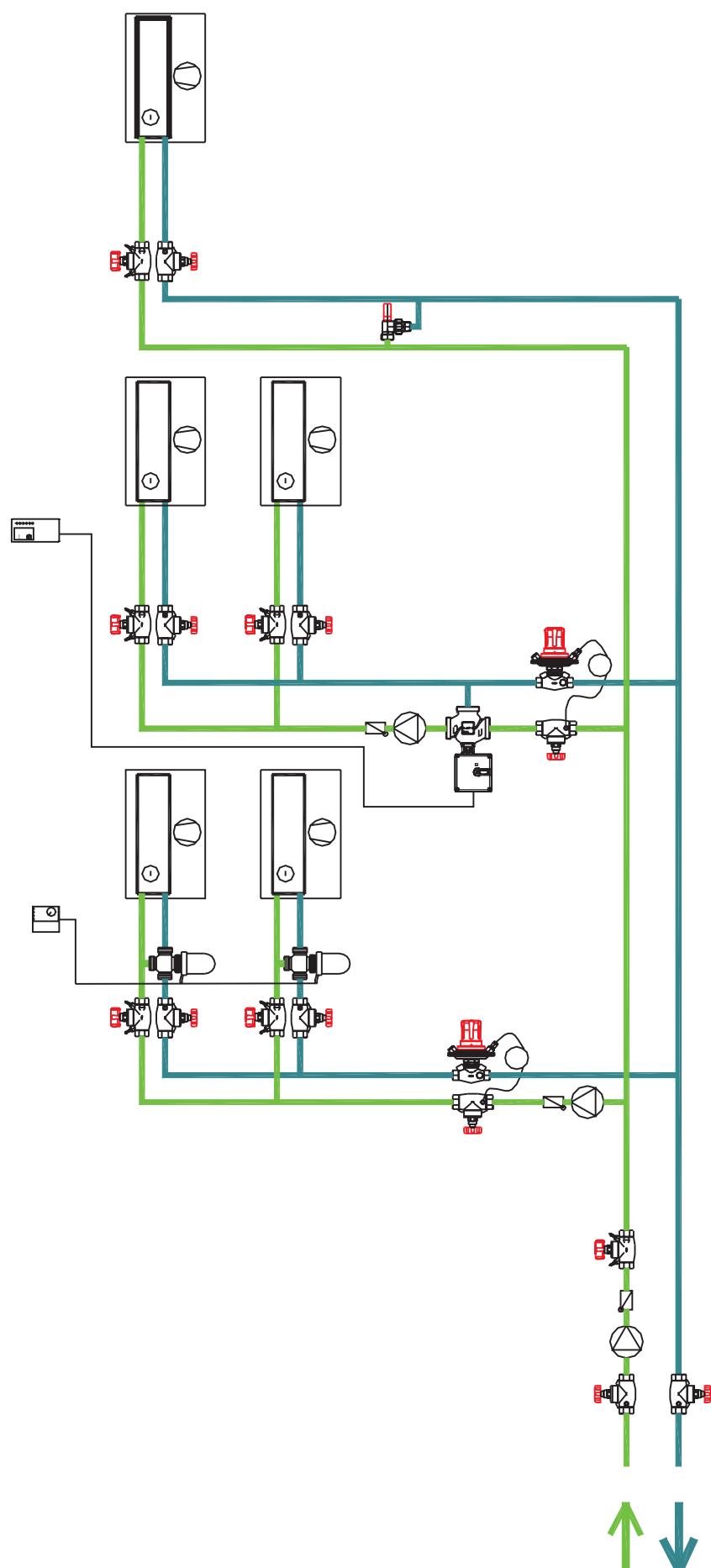
Example: Glycolconcentration 40%, Temperature 35°C ---> factor 1.848
dp to set 12 kPa.

12 / 1.848 = 6.49 kPa shown on computerdisplay.

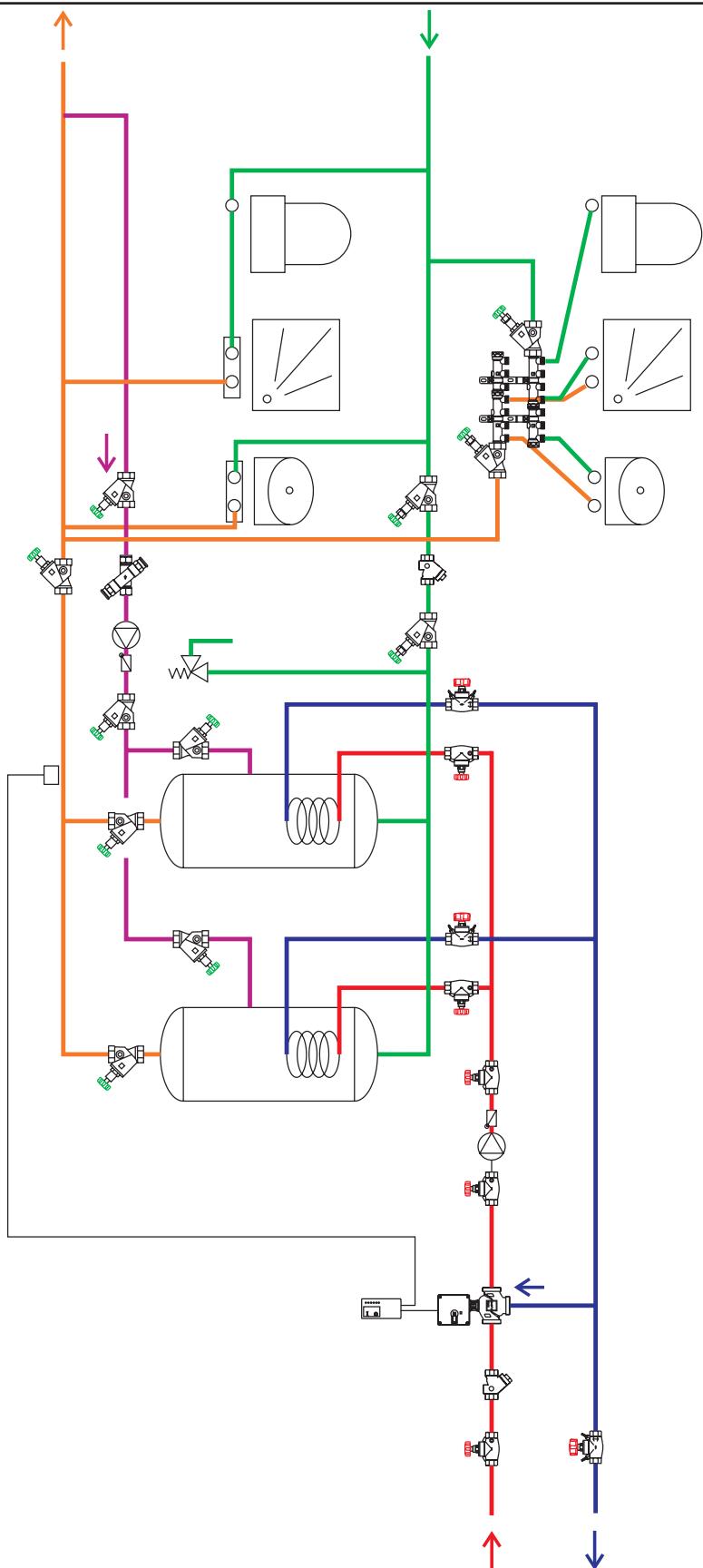
Application in heating installations



Application in cooling installations



Application in potable water installations



All diagrams have symbolic character and must not be complete.

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